# Rapid and robust PTM peptide mapping for biologics with the Evosep One and the ZenoTOF 7600

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Highlights	Implementation of rapid and robust LC-MS based workflow for antibod
	Deep sequence coverage of primary structure as well as process and p modifications with high run-to-run retention time reproducibility.
	Achieved through standardized Evosep One methods in combination w CID and EAD based fragmentation.

# Evaluating Evosep One standard methods with ZenoTOF 7600

### Standardized workflow for antibody peptide mapping

A commercial tryptic digest of NIST reference material (Waters, 186009126) was loaded on Evotip Pure with 50, 100 and 200 ng respectively. Four Evosep One standard methods, 300 SPD, 200 SPD, 100 SPD & 60 SPD were evaluated. The ZenoTOF 7600 (SCIEX) mass spectrometer was operated in information dependent acquisition (IDA) mode utilizing a Top15 method with either CID or EAD fragmentation by using the OptiFlow Turbo V ion source with the low microflow emitter



Workflow for antibody peptide mapping.

	CID	EAD		
	Collision energy	Beam current	Accelaration voltage	MS2 fill time
300 SPD	Dynamic CE	5000 nA	5 eV	35 ms
200 SPD	Dynamic CE	5000 nA	5 eV	35 ms
100 SPD	Dynamic CE	5000 nA	5 eV	30 ms
60 SPD	Dynamic CE	5000 nA	5 eV	30 ms

EVUSEP

IDA parameters for CID and EAD fragmentation on the ZenoTOF 7600 for sample acquisition.



# **Evaluating sequence coverage**

# High heavy and light chain sequence coverage

The antibody light chain was identified with a sequence coverage of 100% at 100 ng load when combining CID and EAD fragmentation independent of sample throughput. Additionally, we achieved 97.5% sequence coverage of the heavy chain at 100 ng load, using 100 SPD and EAD fragmentation.



# Peptide identification depth

The depth of mAb sequence maps was explored using the number of mapped precursors as a metric which were grouped by modification class to monitor for potential site-specific biases. A 200 ng load in combination with 60SPD provided the deepest coverage for all modification classes. EAD fragmentation was particularly beneficial to increase the detection of deamidated precursors. Faster methods could be valuable in targeted workflows for monitoring specific peptides and modification sites.



Number of precursors mapped as function of Evosep One method, sample load, fragmentation and modification class.

# **Robust and reproducible workflow**

### Stable retention times along runs

Fifty consecutive injections were performed using 60 SPD method. The retention time variability was less then 1% across all 33 monitored peptides irrespective of elution time.



### Low variance in precursor XIC area

MS1 area under the curve observed across the 50 injections was robust with a median CV of 10% for raw intensities and 7.8% following a median normalization of raw intensities.



# **Deamidation levels are stable on the Evotip**

Samples are stored on moisturized Evotips at room temperature prior to analysis. We monitored the development of deamidation ratios over a time frame of  $\sim 22$  hours and did not observe a change.







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peptides with and without normalization.